

FIGURE 1

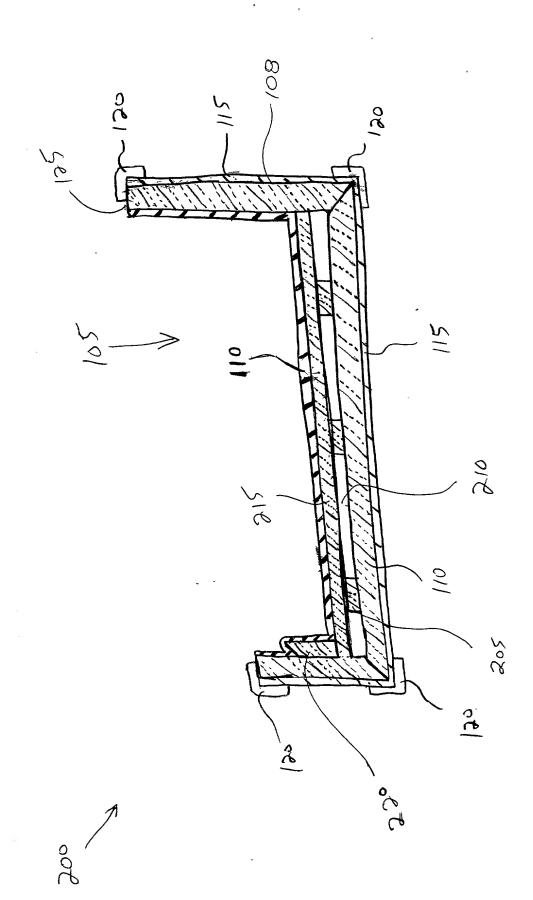


FIGURE 2

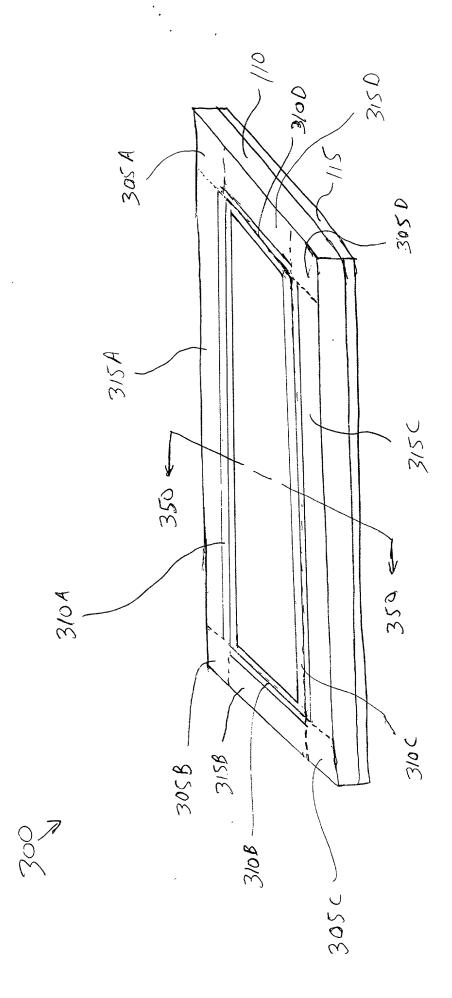


FIGURE 3A

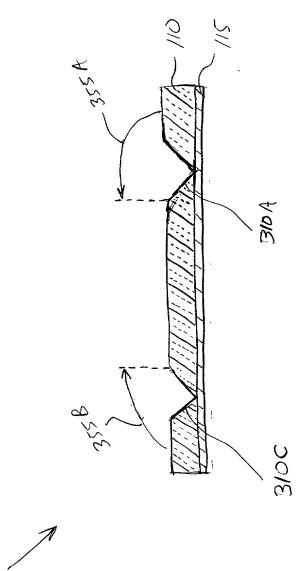


FIGURE 3B

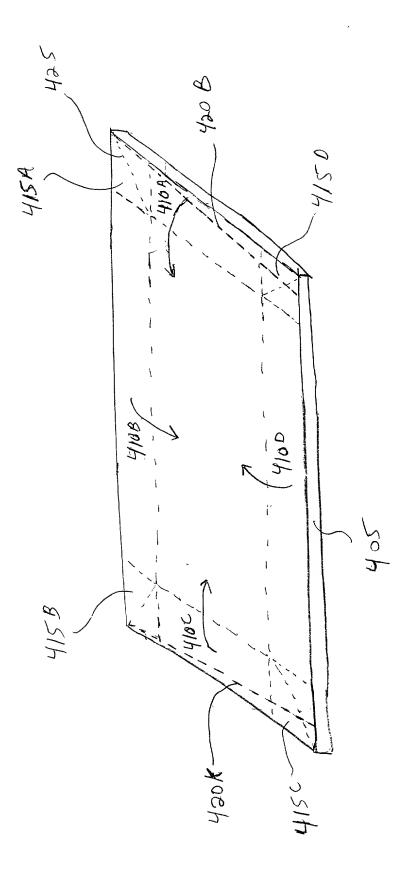


FIGURE 4A

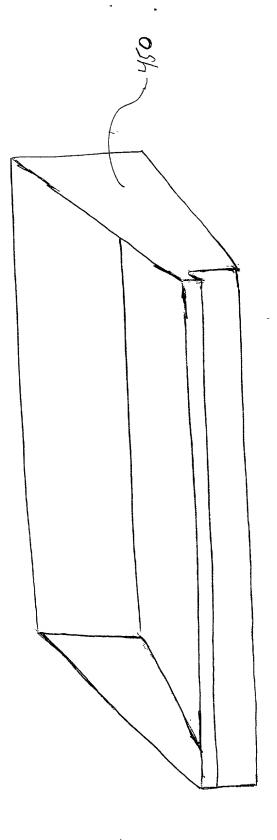
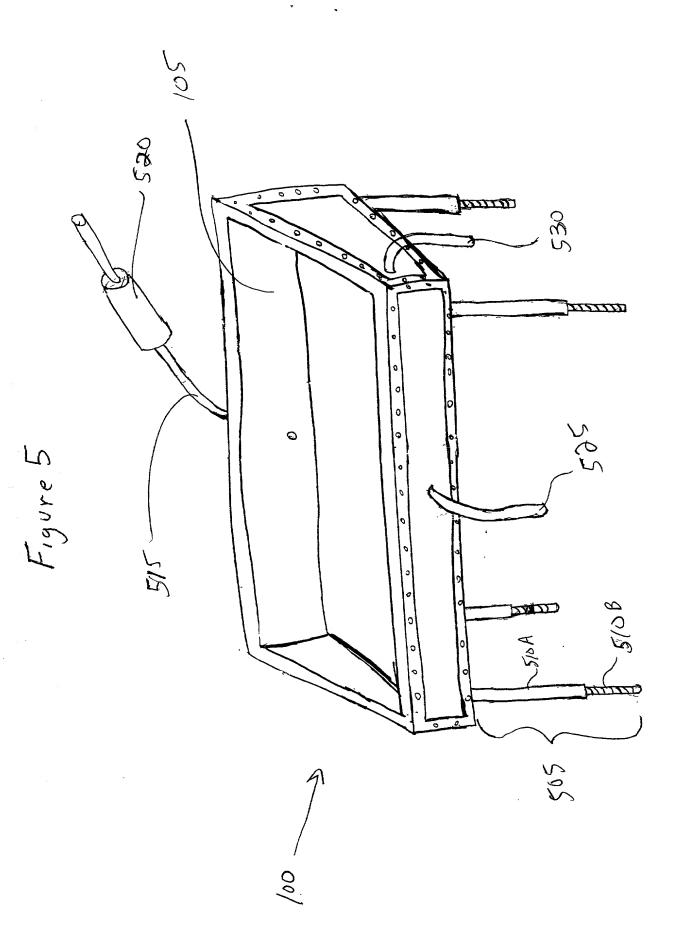


FIGURE 4B



Form an aluminum sided insulation 605 sheet with notched out corners and grooves for tolding sides. Fold notched ends of aluminum 610 sided basin casing material to form sides of the basin. Attach frame material to The outside of the basin. Attach insulation strips to the inside / 620 bottom surface of the basin casing material! Attach layer of insulation material to the top surface of the insulation strips Attach a strip of insulation with an angled -630 top surface to a wall of the basin to act as a collection trough for distilled liquid. Put extruded or molded membrane on 635 The inside surface of the basin Attach glass to top of the still casing 640 So as to seal tightly to the basin casing

FIGURE 6

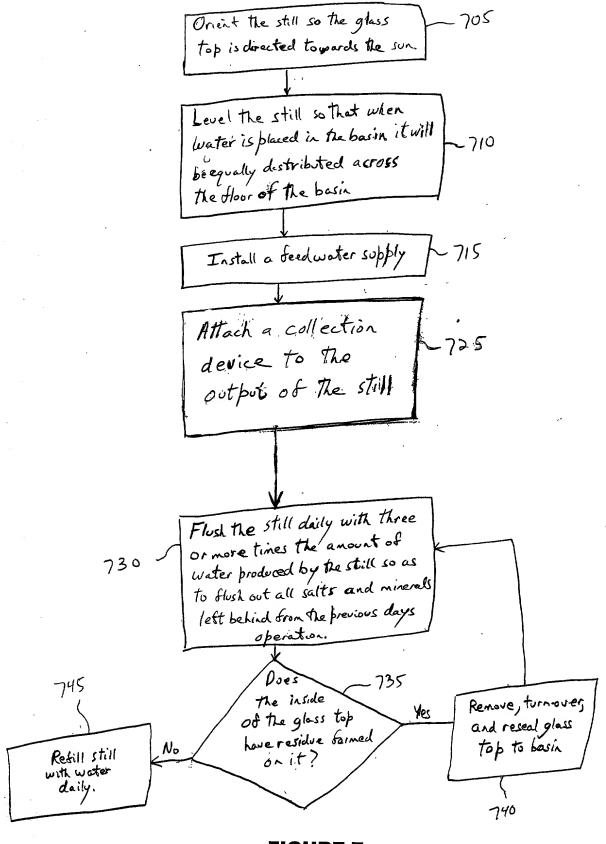


FIGURE 7